



HOW TO PRINT WITH MONKEYPUZZLE PREMIUM PLA FILAMENT

Print something small for your first attempt, so you can tweak the settings if necessary.

We recommend **190°C to 230°C** printing temperature. If you have a heated bed, you may find that setting it to 20°C to 40°C helps prevent warping.

If at first you don't succeed, please play with the settings, and contact us for advice.

email INFO@MONKEYPUZZLE.CO.UK
telephone 0207 1931 286

STORAGE

PLA absorbs water in the atmosphere. Please store in a sealed container with the silica gel sachet provided. If you leave it out for few days, you'll notice the printing quality will be poor, with lots of blocking, stringing and bobbing.

Even if you store the filament correctly, you have to leave it out while printing, so quality may still degrade. To restore the quality, place the entire reel in a low fan oven (40 to 50°C) for 1 hour. Be careful not to overheat, or your filament could become a puddle.

When storing ensure that the end of the filament is secure by poking it through a hole in the rim of the reel. Otherwise it may get tangled and jam next time you print. To avoid piercing the sealed bag, poke the end of the filament through from the outside towards the inside of the reel.

**PROBLEMS? QUESTIONS?
COMMENTS?
WE'D LOVE TO HEAR FROM YOU**

**email INFO@MONKEYPUZZLE.CO.UK
telephone 0207 1931 286**